



Dart Aerospace Ltd.
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D4148-3
Job Sheet 174985



Part No: D4148-3

Job Qty: 20 ea

Part Name: Stud Receiver, Lower



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/26/18

Job Tracking No:

Due Date: 4/6/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV E SHEET 4 IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP REV:B 11.03.02 AS PER
DWG REV.D DD VERF:EC IPP REV:C 13.08.21 DWG REV.E / ECN 13-624 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	4/4/18	4/4/18	0.00	0.00	Start Up Machining-2		
100	Bandsaw	20 pcs	4/4/18	4/4/18	0.00	0.95	Bandsaw1		
110	CNC Vertical Machining	20 pcs	4/6/18	4/6/18	0.30	27.03	HAAS1-4		
120	QC	20 pcs	4/6/18	4/6/18	0.00	0.00	QC2 Machining-2		
130	QC	20 pcs	4/6/18	4/6/18	0.00	0.00	QC8 Machining-2		
170	Packaging	20 pcs	4/6/18	4/6/18	0.00	0.00	Packaging3-2		
180	QC21-SA	20 Ea	4/6/18	4/6/18	0.00	0.00	QC21		

Part Op 100 - 5.350" LONG

Descriptions: 110 - MACHINE AS PER FOLI FA944 AND DWG

21 JUL 04 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X03.000	303 Bar 1" X 3'	9.6000 ft (.48 ea)	90-Start up Operation	

5059671

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X03.000	10	40	0

Part Specifications

Specifications could not be found.

Plex 3/26/18 8:14 AM dart.lacelle.linda

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I

176/985

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

DAS					
Measured by:	20 9-89	Audited by:	<i>[Signature]</i>	Preliminary Approval:	
Date:	18-06-26	Date:	18/07/08	Date:	

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	10.08.18	Dimensions updated per Dwg Rev B	KJ	
C	10.11.09	Dimensions updated per Dwg Rev C	KJ	
D	11.04.05	Dwg Rev updated	KJ	
E	13.11.04	Dimensions updated per Dwg Rev E	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					